

Work Order ID 53671

November 12, 2009 8:13:04 AM

Page 1

PRELIMINARY ISSUE

Item ID: D4013-9

Accept

Setup Start

Revision ID:

Stop

Item Name: Stud

Start Date: 11/12/09 Start Qty: 2.00

Cust Item ID:

Required Date: 11/16/09 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4013

B-PRELIM

0.00



Hardinge

Memo

0.00

Hardinge CNC Lathe Small

turn as per Dwg and Folio FA860

Folio Rev: N/A

Dwg Rev: B-Pre

SA 09/11/12

Deburr

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SA 09/11/12

2

2

Work Order ID 53671

November 12, 2009 8:13:04 AM



Page 2

Item ID: D4013-9

Accept



Setup Start



Revision ID:

Stop



Item Name: Stud

Start Date: 11/12/09 Start Qty: 2.00



Cust Item ID:

Required Date: 11/16/09 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: WE

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

POSITIVE RECALL

DATE 11/12/09 AUTH

DATE

AB0324A.NOV

MF 09-11-12

Picklist Print

November 12, 2009 8:13:03 AM

Page 1

Work Order ID: 53671



Parent Item: D4013-9



Parent Item Name: Stud

Start Date: 11/12/09

Required Date: 11/16/09

Comments: IPP REV:A NEW ISSUE 09-11-03 JLM VERIFIED BY:DD

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304R.500

Purchased

No

f

58.8600

0.2842



304 SS roundbar .500



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

58.86

108415

2

111523

1.16

113006

55.7

M304R.500.375

304SS Roundbar - 375 Mat

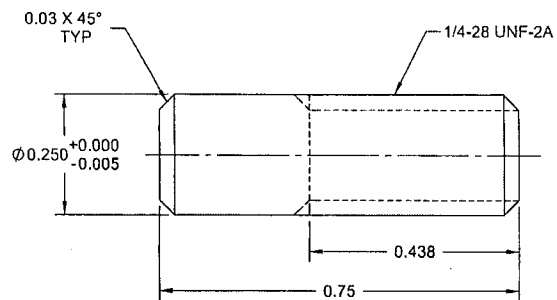
112473

.291

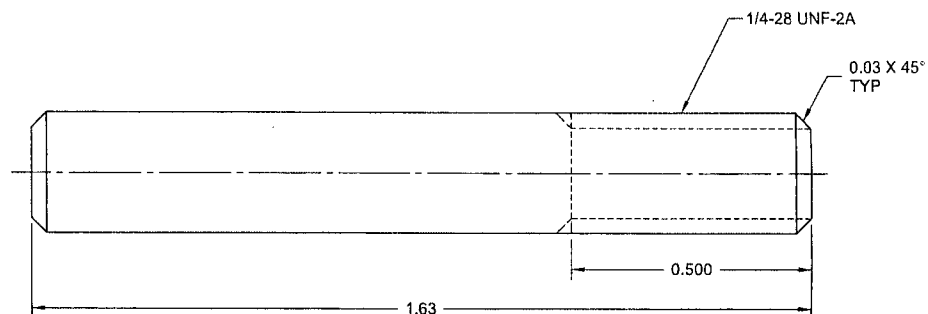
SK 08/11/12

this time only

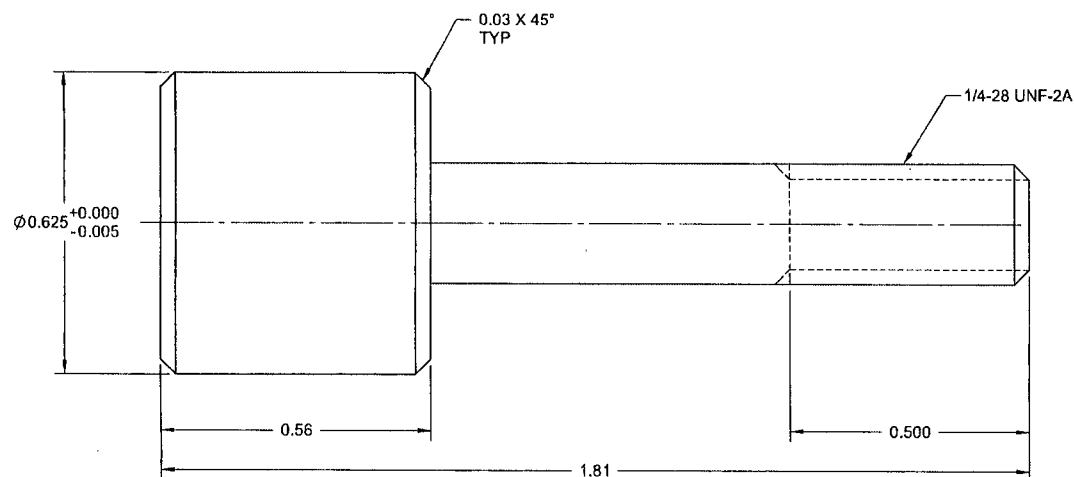
SK 08/11/12



D4013-3 STUD



D4013-9 STUD



D4013-11 STUD

53671

PRELIMINARY ISSUE

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
REF. DART SPEC. M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: LESS THAN 0.01 lbs EACH

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. P1
MFG. APPR.		D4013	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSEMBLY	NTS
DATE	09.11.11	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD. THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.</small>	